

# 66010

## Instructions

### Chrysler/Dodge Rear Camber Kit

66010 and 66080 = .75; approx. change

66020 and 66085 = 1.50; approx. change

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

**Warning: Before disassembly make sure to measure bushing outside diameter for correct part application. Use the supplied template or caliper to measure the outer bushing diameter on the most forward upper arm on the rear suspension. If the outer forward bushing measures 41.5mm(1.63" or 1 5/8") use the 66010 or 66020 kits. If the outer forward bushing measures 39.5mm (1.55" or 1 9/16") use the 66080 or 66085 kit.**

1. Always check for loose or worn parts, tire pressure and tire wear.
2. Raise vehicle by body and support with safety stands. Remove rear wheel assembly.
3. Remove bolts from both rear upper control arm bolts where they connect to the wheel hub. Gently lift arms up and press out arm bushings using #40910 bushing press and #66025 press adapter kit. Note: When installing new bushing, make sure the bushing offset holes are towards the tire for positive camber or towards the vehicle for negative camber. Always align both bushings in the same direction. The front bushing is gold in color (or labeled Front) and the rear bushing is silver in color (or labeled Rear). Make sure the correct bushing is installed in each arm.
4. Press in the new bushing using press tool and adapter until the shoulder of the bushing seats against control arm. The bushing can be installed from either direction on the arm.
5. Reinstall arms into rear hub and tighten bolts to manufacturer's specifications. Make sure suspension is fully loaded before tightening bushing bolts. Reinstall rear wheel assembly and lower vehicle.
6. Adjust rear toe, recheck alignment and road test vehicle. and road test the vehicle.

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Always check for proper clearance between suspension components and other components of the vehicle.

Installation time: .6 hr/side Required: 1 kit per wheel

#### Applications

Chrysler: 2005 - Up 300C

Dodge: 2005 - Up Magnum, 2006 & Up Charger

66025 - Bushing Press Sleeves, pg 89

40920 - Perf. Ball Joint Press, pg 88

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